10/528976

Attorney Docket No.: 20496-479

JC17 Rec'd PCT/PTO 23 MAR 2005

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Patent Application of : Thomas FLEHMIG et al.

Entitled : DEVICE FOR THE 3D FREE-FORM

BENDING OF PROFILES

U.S. Serial No. : Filed Concurrently Herewith

Int. Patent Application : PCT/EP03/011118
International Filing Date : 08 October 2003
Priority application : DE 102 46 977.6
Priority Date : 09 October 2002

Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

PRELIMINARY AMENDMENT

Sir:

Prior to examination, please amend the above-identified patent application as

follows:

Amendments to the Specification begin on page 2.

Amendments to the claims are reflected in the listing of claims which begins on page 3 of this paper.